

FORD MOTOR COMPANY INDUSTRIAL ARCHIVES

ACCESSION AR-65-35

564

MANUFACTURING-QUALITY CONTROL-TRIM

BOX INVENTORY OF CONTENTS

- 1 Master Trim Set Samples Jan-December, 1953
- M98H14A..2.10 Drill Gray Goods-52"w.
M98H15A..2.10 Drill
M98H15X..2.10 Drill..Medium Gray
M99H7E..Vinyl Coated Jute (Gray)
M-1F1-B..Genuine Leather (Dark Brown). 1953 Model BF 76
M-1F1-C..Genuine Leather (Dark Blue) . 1953 Model BF-76
M-1F1-F..Genuine Leather (Green) Wolf Grain.Satin Finish
M-1F1-G..Genuine Leather (Black) Wolf Grain. Satin Finish
M-1F2-A..Genuine Leather T. G. C. (Red) Antique finish
M-1F2-L..Genuine Leather (T P. C) (Blue) Antique finish
M-1G1-AU.. $\frac{1}{2}$ "Windlace Assembly. (Lt. Green. Lace Cover.
M-1G1-AV.. $\frac{1}{2}$ " Windlace Assembly. (Lt. Gray). Lace Cover..Mercury Pattern
M-1G1-AW.. $\frac{1}{2}$ "Windlace Assembly (Dark Blue). Lace Cover
M-1G1-AX.. $\frac{1}{2}$ "Windlace Assembly (Dark Brown) Lace Cover
M-1G1-AY.. $\frac{1}{2}$ " Windlace Assembly (Dark Gray) Lace Cover

M-1G1-BH.. $\frac{1}{2}$ " Windlace Assembly (Tan) Lace Cover
M-1G1-BM.. $\frac{1}{2}$ "Windlace Assembly (Dark Green) Lace Cover..Mercury Design
M-1G1-BN.. $\frac{1}{2}$ "Windlace HSS9 (Ivory) Lace Cover. Mercury Design
M-1G1-BP.. $\frac{1}{2}$ " Windlace Assembly (Golden Tan) Lace Cover.Mercury Design
M-1G1-BQ.. $\frac{1}{2}$ " Windlace Assembly (Turquoise) Lace Cover. Mercury Design
M-1G1-CC.. $\frac{1}{2}$ " Windlace Assembly (Flamingo Red) Lace Cover
M-1G2-G..Vinyl Plastic Welt (Dark Tan)
M-1G2-H..Vinyl Plastic Welt (Red)
M-1G2-J..Vinyl Plastic Welt (Ivory) CTM M-2F1-AZ
M-1G2-M..Vinyl Plastic Welt
M-1G2-AF..Vinyl Plastic Welt (White)
M-1G3-A.. $\frac{3}{4}$ "Vinyl Plastic Binding (Dark Blue)..there are also samples of
dark brown and dark green.
M-1G3-H.. $\frac{3}{4}$ " Vinyl Plastic Binding (Light Green)
M-1G3-K.. $\frac{3}{4}$ " Vinyl Plastic Binding (Dark Brown)
M-1G3-L.. $\frac{3}{4}$ " Vinyl Plastic Binding (Red)
M-1G3-P.. $\frac{3}{4}$ " Vinyl Plastic Binding (Red) 1953 Ford
M-1G3-V.. $\frac{3}{4}$ " Vinyl Plastic Binding (Ivory) 1953 Ford
M-1G3-W.. $\frac{3}{4}$ " Vinyl Plastic Binding (Golden Tan)
M-1G4-C..Vinyl Plastic Welt (Light Gray) 2 folders
M-1G4-M..Vinyl Plastic Welt (Yellow)
M-1G4-V..Vinyl Plastic Welt (Light Green)
M-1G4-W..Vinyl Plastic Welt (Dark Gray)
M-1G4-Y..Vinyl Plastic Welt (Blue)
M-1G4-AF.Vinyl Plastic Welt (Golden Tan) CT. M-M-2F4-L
M-1G8-H..Vinyl Plastic Welt-Room trim (Dark Brown)
M-1G9-H..Herringbone Tape -Cotton (Green) 1"w. M-2F2
M-1G10-M and M-1G13-M.. $\frac{1}{2}$ "Windlace Assembly (Turquoise) Vinyl Cover M-2F2-Bk
M-1G10-N.. $\frac{1}{2}$ "Windlace Assembly (Yellow) Vinyl Cover M-2F2-BJ
M-1G10-P and M-1G13-P.. $\frac{1}{2}$ "Windlace Assembly (Dark Blue) Vinyl Cover M-2F2-BL
M-1G10-T and M-1G13-T.. $\frac{1}{2}$ "Windlace Assembly (Red)Vinyl Cover M-2F2-BH
M-1G10-Z.. $\frac{1}{2}$ "Windlace Assembly (White) Vinyl Cover . M-2F2-DT
M-1G31-A..Vinyl Plastic Welt - W/House (Black)
M-1G35-A..Welt Assembly-Gold Metallic (1953 Ford)
M-1G37-E..Vinyl Plastic Binding (White) $\frac{7}{8}$ " wide. 1953 Ford
M-1H15-A..Bodycloth (Gray and white check) 1953&54 Mercury (Dead)

MLH1-F..Bodycloth (Two-Tone Green Stripe broadcloth. 1953 models BF-70-72-73-B
~~M-1H1-F..Bodycloth (Two-tone Green Stripe Broadcloth).~~
~~M-1H1-G..Bodycloth (Two-tone tan check broadcloth)~~
 M-1H3-F..Bodycloth (Brown & White check broadcloth
 M-1H3-G..Bodycloth (Gray & White Check broadcloth)
 M-1H3-H..Bodycloth (Green & White check broadcloth)
 M-1H4-A..Bodycloth basket weave (Light Blue chalk stripe)
 M-1H4-B Bodycloth-basketweave (Light brown chalk stripe) Revised
 M-1H4-B bodycloth-basketweave (Light brown chalk stripe) 1953 Mercury
 M-1H4-F. bodycloth-herringbone weave (green & white) 1953 Mercury
 M-1H4-F bodycloth-herringbone weave (green & white)
 M-1H4-G bodycloth-herringbone weave (gray & white)
 M-1H4-H bodycloth-Pebbleweave (Black & white)
 M-1E7-E bodycloth (Dark Gray) Plain
 M-1E7-F bodycloth (Dark Tan) broadcloth. plain
 M-99H7-K Vinyl Coated Jute (Ivory
 M-2634-F Genuine Leather T.G.C. (Yellow) Antique Finish
 M-5072-M Outside top material (Gray-tan) 1953-1954 convertible models
 M-5074-W Outside top material-Surface fabric (Green) 1953-1954 Ford
 M-1H8-C bodycloth (Light green broadcloth)
 M-1H8-D bodycloth (Light Gray broadcloth) Plain
 M-1H8-E bodycloth (Blue broadcloth) ~~Plain~~ Plain
 M-1H8-F Bodycloth (Dark brown broadcloth) plain
 M-1H8-G bodycloth (Dark gray broadcloth) plain
 M-1H8-H bodycloth (Dark green broadcloth) plain
 M-1H10-B Woven plastic (Brown & Ivory)
 M-1H10-C Woven plastic (Candy stripe)
~~M-1H11-C bodycloth (gray and gold stripe broadcloth)~~
 M-1H13-B bodycloth (gray & gold stripe Bedford Cord) (1953)
 M-1H13-C bodycloth (Two-tone gray Bedford Cord)
 M-1H14-A bodycloth (Light brown & white waffle weave)
 M-1H14-B bodycloth (Light gray & white waffle weave)
 M-1H14-C bodycloth (Dark Brown waffle pattern weave)
 M-1H14-D bodycloth (Dark gray waffle weave)
 M-1H19-A bodycloth (Light blue..Nylon stripe..block weave)
 M-1H19-B bodycloth (Light green..Nylon stripes..block weave)
 M-1H19-C bodycloth (Light tan..nylon stripe..block weave)
 M-5158-D Sidewall..Broadcloth (Dark green) (~~1952~~ 1952 & 1953)
 M-5884-B Vinyl Plastic welt (Light gray) 3/16" Half round bead
 M-16104-F Bodycloth (Dark green broadcloth)
 M-2F1-AE Vinyl artificial leather (Dark gray) Antique finish
 M-2F1-AF Vinyl artificial leather (Dark blue) Antique finish
 M-2F1-AG Vinyl artificial leather (Dark brown) Antique finish
 M-2F1-AK Vinyl artificial leather (Light gray) Antique finish
 M-2F1-AP Vinyl artificial leather (Red) Wolf grain
 M-2F1-AS Vinyl artificial leather (Light tan) Pigskin grain..1953 Ford
 M-2F1-AU Vinyl artificial leather (Red) Elephant grain
 M-2F1-AY Vinyl artificial leather (Dark brown) Wolf grain
 M-2F1-AX Vinyl artificial leather (Dark green) Wolf grain
 M-2F1-AZ Vinyl artificial leather (Ivory) wolf grain
 M-2F2-AZ Vinyl artificial leather (Dark green) Antique finish)
 M-2F2-BD Vinyl artificial leather (Light brown) Antique finish
 M-2F2-BE Vinyl artificial leather (white) Antique finish
 M-2F2-BG Vinyl artificial leather (Light gray) Antique finish
 M-2F2-BL Vinyl artificial leather (Blue..dark) Antique finish
 M-2F2-BQ Vinyl artificial leather (Red) wolf grain
 M-2F2-BV Vinyl artificial leather (Dark gray) Wolf grain
 M-2F2-BX Vinyl artificial leather (Dark green) wolf grain
 M-2F2-BY Vinyl artificial leather (Dark brown) wolf grain
 M-2F2-BZ Vinyl artificial leather (Ivory) wolf grain
 M-2F2-CB Vinyl artificial leather (Light gray) Wolf grain 1953 Ford
 M-1H19-A Bodycloth (Light blue) Nylon stripe block weave

M-1H19-B body cloth (Light green..block weave..Nylon stripe)
 M-1H19-C bodycloth (Light tan..block weave..nylon stripe)
 M-2F2-CD Vinyl artificial leather (Birch gray wood grain) 1953 Mercury
 M-2F2-CF Vinyl artificial leather (Brown & white check fiber grain)
 M-2F2-CG Vinyl artificial leather (Gray & white check) Fiber grain
 M-2F2-CH Vinyl artificial leather (Green & white check) fiber grain 1953 Mercury
 M-2F2-CH Vinyl artificial leather (green & white check) Biber grain 1953 Mercury
 (54" width)
 M-2F2-CX Vinyl artificial leather (Flamingo red) wolf grain
 M-2F2-DS Vinyl artificial leather (gold metallic) 1953 Ford
 M-2F2-DT Vinyl artificial leather (White metallic) Hair cell grain 1953 Ford
 M-2F3-U Vinyl artificial leather (Light green) Antique finish
 M-2F3-V Vinyl artificial leather (Light gray) Antique finish
 M-2F3-W Vinyl artificial leather (Dark blue) Antique finish
 M-2F3-X Vinyl artificial leather (Dark brown) Antique finish
 M-2F3-Y Vinyl artificial leather (Dark gray) Antique finish
 M-2F3-AD Vinyl artificial leather (Red) Antique finish
 M-2F3-AF Vinyl artificial leather (Blue) Antique finish
 M-2F3-AG Vinyl artificial leather (Yellow) Antique finish
 ✓M-2F3-AH Vinyl artificial leather (Dark green) wolf grain
 M-2F3-AJ Vinyl artificial leather (Dark brown) wolf grain
 M-2F3-AK Vinyl artificial leather (Dark green) Antique finish
 M-2F3-AL Vinyl artificial leather (Ivory) Antique finish) Perforated..headlining
 M-2F4-L Vinyl artificial leather (Goldexn Tan) Burnished antique grain
 M-2F4-V Vinyl artificial leather (Yellow) Burnished antique grain
 M-2F4-Z Vinyl artificial leather (Turquoise) Burnished grain
 M-2F4-AA Vinyl artificial leather (Blue) burnished antique grain
 M-2D3-E Rubber mat (Black) leather grain
 M-2D4-H floor mat-rubber (black) leather grain
 M-2F1-M Vinyl artificial leather (Ivory) antique finish
 M-2F1-AD Vinyl artificial leather (Dark green) Antique finish
 M-2F1-BA Vinyl artificial leather (light green) Antique finish
 M-2F1-CE Vinyl artificial leather (white metallic) Skiver grain 1954 Ford
 M-2F2BA Vinyl artificial leather (Dark gray) antique finish
 M-2F2-BB Vinyl artificial leather (light blue) antique finish
 M-2F2-BC Vinyl artificial leather (Dark brown) antique finish
 ✓M-2F2-BJ Vinyl artificial leather (Yellow) antique finish
 M-2F4-AL Vinyl artificial leather (Black) wolfgrain (Easter color change
 BF 76B)
 M-2F4-AM Vinyl artificial leather (Dark brown) wolf grain
 M-2F4-AN Vinyl artificial leather (Dark green) wolf grain
 M-2F4-AP Vinyl artificial leather (Dark blue) wolf grain Easter color change
 BF-76B
 M-2F4-AQ Vinyl artificial leather (Flamingo red) wolf grain
 M-2F4-BA Vinyl artificial leather (Gold) Metallic finish 1953 Ford
 M-2F4-BB Vinyl artificial leather (white metallic) Hair cell grain 1953 Ford
 M-2F8-D Vinyl artificial leather (Black & white) Pebble weave
 M-2F8-E Vinyl artificial leather (light brown) waffle grain
 M-2F8-F Vinyl artificial leather (light gray) waffle grain
 M-2F8-G Vinyl artificial leather (Black) basket weave grain
 M-2F9-F Vinyl artificial leather (dark gray) antique finish
 M-2F9-G Vinyl artificial leather (light green) antique finish
 M-2F9-H Vinyl artificial leather (light gray) antique finish
 M-2F9-J Vinyl artificial leather (dark green) Antique finish
 M-2F9-K Vinyl artificial leather (light tan) antique finish
 M-2F9-L Vinyl artificial leather (light blue) antiquefinish
 M-2H1-N Sidewall..broadcloth (Light green) 1953 Mercury
 M-2H1-P Sidewall..broadcloth (dark green) 1953 Mercury
 M-2H1-Q sidewall..broadcloth (light gray) 1953 Mercury
 M-2H1-S Sidewall..broadcloth (dark gray) 1953 Mercury
 M-2H1-T sidewall..broadcloth (dark blue)
 ✓M-2H1-U sidewall..braodcloth (light blue) 1953 Mercury
 M-2H1-V sidegall..broadcloth (lt brown) 1953 Mercury

M-2H1-W sidewall..broadcloth (dark brown) 1953 Mercury
 M-2H1-X sidewall..broadcloth (light green) 1953 Mercury
 M-2H1-Y sidewall..broadcloth (light gray) 1953 Mercury
 M-2H1-Z sidewall..broadcloth (dark blue)
 M-2H1-AA sidewall..broadcloth (dark brown) 1953 Mercury
 M-3E1-BF ~~Pyro~~ Pyrox. coated C/Board (light tan) fiber grain 1953 Trucks
 M-3E1-DA Pyrox. coated C/Board (Light tan) fiber grain headlining..perforated
 M-2H1-AB sidewall broadcloth (dark tan) 1953 Ford
 M-2H1-AC sidewall broadcloth (dark gray)
 M-2H1-AD sidewall broadcloth (dark green)
 M-3E1-AC Pyrox coated cardboard.dark blue..antique finish
 M-3E1-AF Pyrox coated cardboard ..dark brown..antique finish
 M-3E1-AJ Pyrox coated cardboard..dark gray..antique finish
 M-3E1-AL Pyrox coated cardboard..dark green..antique finish .065"-/100/.069"
 M-3E1-AN Pyrox coated cardboard (turquoise) antique finish "
 M-3E1-AP Pyrox coated cardboard (blue) antique finish
 M-3E1-AZ Pyrox coated cardboard (black) wolf grain
 M-3E1-BD Pyrox coated cardboard (dark gray) antique finish
 M-3E1-BM Pyrox coated cardboard (green) wolf grain
 M-3E1-BN Pyrox coated cardboard .black.wolf grain .045"-.045"
 M-3E1-DF Pyrox coated cardboard. yellow. antique finish
 M-3E1-DG Pyrox coated cardboard. golden tan. antique finish
 M-3E1-EB Pyrox coated cardboard . gold. metallic finish 1953 Ford
 M-3E1-EC Pyrox coated cardboard (white) antique finish 1953 Ford
 M-3E5-B Presswood panel board-Pyrox coated. Two tone tan. antique finish .100 thick
 M-3E6-AN Vinyl coated paper lined cardboard (ivory) wolfgrain. waffle paper backin
 M-3E7-A panel board. pyrox coated paper lining (dark gray) ~~wolf grain~~ waffle paper backing
 M-3E7-B panel board. pyrox coated paper lined (dark green) wolf grain, waffle paper backing
 M-3E7-C panel board-pyrox coated paper lined (mahogany) wolf grain waffle paper backing
 M-3E7-D panel board-pyrox coated paper lined (dark blue) wolf grain waffle paper backing
 M-3E7-N panelboard pyrox coated paper lining(bittersweet) antique finish waffle paper backing
 M-3E7-S panelboard pyrox coated paper lining (dark gray) wolf grain. Waffle paper backing
 M-3E7-S panelboard pyrox coated paper lining (dark gray) wolfe grain waffle paper backing...1953 fords.
 M-3E7-T panelboard pyrox coated paper lining (dark green) wolf grain waffle paper backing
 M-3E7-U panelboard pyrox coated paper lined (dark brown) wolf grain waffle paper backing
 M-3E7-V panelboard pyrox coated paper lining .dark blue. antique finish waffle paper backing
 M-3E7-W panelboard pyrox coated paper lining. dark brown. antique finish. waffle paper backing
 M-3E7-X panelboard pyrox coated. dark gray. antique finish. waffle paper backing
 M-3E7-Y panelboard. light green
 M-3E7-Z panelboard. pyrox coated paper lining. light gray. antique finish. waffle paper backing
 M-3E7-AA panelboard. Pyrox coated paper lining. turquoise. antique finish. waffle paper backing.
 M-3E7-AB panel board. pyrox coated paper lining. blue. antique finish. waffle paper backing
 M-3E7-AC panelboard . Red
 M-3E7-AD panelboard. pyrox coated paper lined . yellow. antique finish. waffle paper backing
 M-3E7-AE panelboard pyrox coated paper lining. dark green. antique finish. waffle paper backing
 M-3E7-AF panelboard pyrox coated paper lined . goledn tan. antique finish waffle paper backing

Box 1 continued

M-3E7-AN panelboard. pyrox coated . ivory. wolf grain
 M-3E7 AU panelboard. pyrox coated paper lined. black. wolf grain. waffle paper backing. 1953 Ford
 M-3E7-AV panel board. 1953 Ford. Flamingo red
 /M-3E8-A Hard tempered panel board. dark brown. simulated leather grain....
 M-3H2-E Velvet carpet..rubberized..green
 M-4H7-A outside top material. rayon. black. dope dyed.
 M-5H4-B woven plastic . brown and ivory
 M-5H5-P Napped cotton headlining . black
 M-5H7-F Napped cotton headlining. dark brown
 M-5H7-G Napped cotton headlining dark gray
 M-5H7-H napped cotton headlining. dark green
 M-98H5-A ..1.04" sateen (M-2547-H) desized and undyed
 M-98H5-G- 1.04" sateen (M-2547 H; M-98H5-A) dyed. dark brown
 M-98H5-P - 1.04" sateen (M-2547-H; M-98H5-A) dyed. dark green
 M-98H5-X-1.04" sateen (M-2547-H; M-98H5-A) dyed medium gray
 M-98H5-Z -1.04" sateen (M-2547-H; M-98H5-A) dyed black
 M-98H6-A- 1.85" drill (M-2635-K) desized and undyed
 M-98H6-G 1.85" drill (M-2635-K; M-98H6-A) dyed dark brown
 M-98H6-F " " (M-2635-K; M-98H6-A) dyed dark green #M-98H6-P
 M-98H6-X " " (M-2635-K; M-98H6-A) " medium gray #M-98H6-X
 M-98H6-Z " " (M-2635-K; M-98H6-A) " black #M-98H6-Z
 M-98H-7-A 2.09" sheeting (M-5006-B) Desized and undyed
 M-98H7-G " " (M-5006-B; M-98H7-A) dyed dark brown
 M-98H7-P " " (M-5006-B; M-98H7-A) dyed dark green
 M-98H7-X " " (5006-B; M-98H7-A) " medium gray
 M-98H7-Z " " (5006-B; M-98H-A) " black
 /M-98H15-A 2.23" drill (M-98H12-A) desized and undyed
 /M-98H15-W 2.10" " (M-98H14-A; M-98H15-A) dyed medium gray
 M-99H7-F Vinyl coated jute . green
 M-99H7-G " " " blue
 M-99H7-H " " " black
 M-99H7-J " " " brown

Box # 2 Quality Laboratory Reports..Mfg Staff Quality Laboratory...

This carton contains the lab reports for tests conducted on the various items used in trim...samples are attached to the reports, in most instances. Period covered in the reports 1951-1952.

Note: the reports are not filed consecutively....but are within general numerical groupings.

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