SUMMARY INFORMATION

CREATOR: Ford Motor Company
TITLE: Assembly Operations Manuals collection
INCLUSIVE DATES: 1959-1988
QUANTITY: 7 cubic ft.
ABSTRACT: Consists of instructional and process manuals describing new model identification and production processes.

ADMINISTRATIVE INFORMATION

ACCESS RESTRICTIONS: The collection is open for research
ACQUISITION: Donation, 1992
COPYRIGHT: Copyright has been transferred to The Henry Ford
PREFERRED CITATION: Item, box, Accession 1766, Assembly Engineering Manuals collection, Benson Ford Research Center, The Henry Ford
PROCESSING INFORMATION: Finding aid prepared by Pete Kalinski, June, 2005
HISTORICAL NOTE

During model change and new product launches, the Assembly Engineering Department, Body and Assembly Operations at Ford Motor Company published “Here’s How” booklets and manuals describing new production processes and model change information. The booklets and manuals covered chassis, body, trim, electrical, and paint change details for Ford, Lincoln, and Mercury cars and trucks. The booklets and manuals were also used by plant production and purchasing staff to determine tooling needs and parts and supplies purchases. The manuals preceded detailed process sheets that were published and distributed to plant management when production for the new model year began.

SCOPE AND CONTENT NOTE

<table>
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<tr>
<th>TRUCKS</th>
<th>AUTOMOBILES</th>
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<td>Box 1</td>
<td>Box 2</td>
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<tr>
<td>1961 Econoline Truck</td>
<td>1959 Ford Passenger Car</td>
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<tr>
<td>1965 Truck</td>
<td>1960 Falcon</td>
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<tr>
<td>1967 Econoline-Bronco</td>
<td>Ford Passenger Car</td>
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<tr>
<td>1968 Truck</td>
<td>New Model Process and Tooling Highlights</td>
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<td>1976 Bronco</td>
<td>1962 Fairlane-Meteor</td>
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<td>1976 Econoline</td>
<td>Falcon-Comet</td>
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<tr>
<td>1976 F-Series Truck</td>
<td>Ford-Mercury</td>
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<td>1979 Bronco II</td>
<td>1964 Fairlane</td>
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<td>1980 Econoline</td>
<td>Falcon-Comet</td>
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<tr>
<td>1980 Heavy Truck</td>
<td>1965 Fairlane</td>
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<tr>
<td>1980 Light Truck-Bronco</td>
<td>Falcon</td>
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<tr>
<td>1981 ½ Heavy Truck</td>
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<tr>
<td>1982 Econoline-Bronco</td>
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<tr>
<td>1986 Light Truck-Bronco II-Ranger</td>
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<tr>
<td>1987 Light Truck-Bronco</td>
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**BOX AND FOLDER LISTING**

<table>
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<tr>
<th>Box no.</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>TRUCKS</td>
<td>AUTOMOBILES</td>
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<td></td>
<td></td>
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</tbody>
</table>
AUTOMOBILES (CONT.)

Box 3

1967
Falcon
Fairlane-Falcon-Comet
Ford-Mercury-Meteor
Mustang-Cougar
1968 Mustang-Cougar
1970
Falcon
Fairlane-Montego
Ford-Mercury-Meteor
1971
Fairlane-Montego
Ford-Mercury-Meteor
Maverick
Mustang-Cougar
1972
Ford-Mercury-Meteor
Lincoln
Maverick-Comet
Mustang-Cougar

Box 4

Pinto
Thunderbird-Mark III
Torino-Montego
1972 ½ Pinto
1973
Ford-Mercury-Meteor
Lincoln
Maverick-Comet
Mustang-Cougar
Pinto
Thunderbird-Mark IV
Torino-Montego

Box 5

1974
Ford-Mercury
General Occupant Restraint Report
Maverick-Comet
Mustang
Pinto
Thunderbird-Mark IV
Torino-Montego-Cougar
AUTOMOBILES (CONT.)

Box 5 (cont.)

1975
Ford-Mercury
Lincoln
Maverick X-Comet X

Box 6

Mustang
Pinto
Thunderbird-Mark IV
Torino-Montego-Cougar
1976 Torino-Montego
1977 Pinto-Bobcat Special
1978 Maverick-Comet
1979 Ford-Mercury
1980
Lincoln Mark
Mustang-Capri

Box 7

1981
Ford-Mercury
Thunderbird-XR7
1981 ½ Pinto-Bobcat
1982
Fairmont-Zephyr
Granada-Cougar
Lincoln-Mark IV
Mustang-Capri
1983 ¼ Thunderbird-XR7
1985
Aerostar
Escort-Lynx-EXP
Lincoln
Mark VII
1986
Tempo-Topaz
LTD-Marquis
1987 Escort-Lynx
1988 Thunderbird-Cougar
1988 ½ Escort
Undated Manuals
Hows and Whys of Sealing
Windshield Dos and Don’ts, All Car Lines
Airless Spray Seam Sealer