



Inventory for

**DON “SULLY” SULLIVAN PAPERS, 1931-1993**

**Accession 2015.69**

Inventory Published: December 11, 2015

**NOTE:** This is an **UNPROCESSED COLLECTION** and has not yet been prepared for routine service (i.e. housed for safe handling, labeled, and cataloged). Access may be restricted in order to maintain physical and intellectual control, and is at the discretion of archives personnel. Researchers interested in access to unprocessed collections should contact Benson Ford Research Center staff to discuss collection availability.



Benson Ford Research Center, The Henry Ford  
20900 Oakwood Boulevard · Dearborn, MI 48124-5029 USA  
[research.center@thehenryford.org](mailto:research.center@thehenryford.org) · [www.thehenryford.org](http://www.thehenryford.org)

## OVERVIEW

**REPOSITORY:** Benson Ford Research Center  
The Henry Ford  
20900 Oakwood Blvd  
Dearborn, MI 48124-5029  
[www.thehenryford.org](http://www.thehenryford.org)  
[research.center@thehenryford.org](mailto:research.center@thehenryford.org)

**ACCESSION NUMBER:** 2015.69

**CREATOR:** Sullivan, Donnell A.

**TITLE:** Don "Sully" Sullivan Papers

**INCLUSIVE DATES:** 1931-1993

**QUANTITY:** 46.45 cubic ft. (50 boxes)

**ABSTRACT:** Unprocessed collection consisting of the records of Ford Motor Company engineer Don "Sully" Sullivan from 1931-1993, including engineering drawings, technical data and reports, receipts, expense reports, parts lists, correspondence, and memos. Topics covered include the GT40 program, the 24 Hours of Le Mans, the FE engine and the Y-Block engine.

## ADMINISTRATIVE INFORMATION

- ACCESS RESTRICTIONS:** This is an **UNPROCESSED COLLECTION** and has not yet been prepared for routine service (i.e. housed for safe handling, labeled, and cataloged). Access may be restricted in order to maintain physical and intellectual control, and is at the discretion of archives personnel. Researchers interested in access to unprocessed collections should contact Benson Ford Research Center staff to discuss collection availability.
- COPYRIGHT:** Copyright has been transferred to The Henry Ford by the donor. Copyright for some items in the collection may still be held by their respective creator(s).
- ACQUISITION:** Acquired by The Henry Ford in 2015.
- PREFERRED CITATION:** Item, folder, box, accession 2015.69, Don "Sully" Sullivan Papers, Benson Ford Research Center, The Henry Ford
- PROCESSING INFORMATION:** Portions of the collection processed by Janice Unger, December, 2015.

## CONTAINER LIST

| <b>Box no.</b> | <b>Description</b> |
|----------------|--------------------|
|----------------|--------------------|

---

### **Box 1 (GT40, Le Mans)**

Assorted engineering drawings  
Block assembly parts list  
1966 Le Mans Expense Report (contents include receipts, notes, luggage labels, travel and requisition forms)  
Le Mans Exp. (contents include receipts, Le Mans race organization, race report from Nurburgring 1000 KM 1965, travel and business expense reports, and notes)  
289 Vac. Dist. Race Camshaft (contents include charts and graphs)  
Stud-351-390 Alum Engine drawing, Holman Moody  
1966 Le Mans (contents include notebooks, maps, and notes)  
289 C.I.D. GT Prototype parts list  
6V-8CYL-Carb. Specs (contents include charts, notes, and reports)  
Miscellaneous (contents include notes, figures, photographic prints, correspondence, reports, Ford World 28 January 1966, RX314 #35 Complete Weight Analysis, quarterly report, requests for experimental procurement, Technical Letter Index, memos, and race reports)

### **Box 2 (GT40, Le Mans)**

Assorted engineering drawings  
Parts List 406 427 Cobra AK Miller (contents include parts list, newsletters, correspondence, parts information and catalogues, and notes)  
351 Parts List Ford Division  
1966 GT Parts List  
Shelby-289 (contents include correspondence, engineering information, notes, and drawings)  
Assumptions 289-325 (contents include notes and correspondence)  
Departmental (contents include correspondence)  
Assorted memos

### **Box 3 (GT40, Le Mans)**

HM 351 (contents include procurement sheets, memos, charts, notes, and reports)  
289 Phase II 325 (contents include notes, reports, and drawings)

### **Box 4 (GT4, Le Mans)**

Assorted engineering drawings  
Miscellaneous (contents include internal communications, notes, and correspondence)  
351 C.I.D. Engine Parts List  
Dynamometer Record, Holman Moody, 1967  
EGA Service Parts Info (contents include drawings and reports)  
Le Mans Course (contents include a map of the course)  
INT (contents include Delta Airlines information, correspondence, Ford personnel attending Le Mans 1967, Le Mans race week schedule, notes, receipts, and Hilton Paris information)

SK-34410 1.6x330 (contents include notes about a camshaft)  
SK-34411 (contents include camshaft information)  
SK-42580 (contents include camshaft information)

**Box 5 (GT40, Le Mans)**

"Teck" Data (contents include data, correspondence, and reports from 1967)  
Assorted engineering drawings  
Miscellaneous (contents include charts and graphs, memos from 1967, Ford Telephone Directory from January 1966, notes, drawings, receipts, Pikes Peak Hill Climb information, parts list 289 C.I.D. GT Prototype, engine analysis, and Engineering Data Book (Wolverine Tube Division))  
Le Mans 1966 (contents include memos from 1965 and Product Engineering Assumptions)  
G.T. Program Parts List, Basic High Performance Engine

**Box 6 (GT40, Le Mans)**

1966 Le Mans-Personal & Reversions (contents include memos and notes regarding personnel)  
Assorted invoices and memos  
Le Mans-1965 (contents include memos, charts and graphs, Paris information, and 1965 Le Mans General Regulations)  
Procurements 1960-1961 (contents include engine design and analysis)  
C8HM 600-A Part List  
D.A.S. (contents include correspondence and invoices)  
Lease Car (contents include memos, notes, and automobile lease)  
Personal (contents include bills, receipts, and invoices)  
Sonic Volume Data, 1960 Thunderbird V-8, OHV, 390 Cubic Inch Displacement Engine (contents include memos, drawings, and parts lists)

**Box 7 (Early FE)**

Specs 1960 (contents include testing reports and technical letters)  
1957 (contents include travel expenses, receipts, and memos)  
Power Option-Material Purchase (contents include memos and notes)  
Assorted engineering drawings  
Miscellaneous (contents include notes, memos, parts list for 1962 406 cu. in. high performance engine, and 1962 Ford Galaxie High Performance Automobile Manufacturers Association Specifications)  
1963-Pikes Peak (contents include Colorado map, test reports, assorted drawings, cylinder head measurements check sheets)  
Receipts (contents include memos and receipts, travel expenses and credit statements, and a sealed gasket COAE-6A646-A, 1960)  
Power Option-Falcon (contents include assorted engineering drawings and notes)  
Binder (contents include Experimental Material Progress Report and procurement information, 1959-1960)

Binder, Power Option Engine Program (contents include memos, progress reports, engine and chassis parts lists, engine and chassis specifications, test requests, test reports, technical data, inspection reports, and correspondence)

**Box 8 (Early FE)**

1960 Part List  
Engine Accounts (contents include memos, releases, and progress reports)  
1961 6-V Part List  
1962 Mobilgas (contents include photographic prints, notes, and 1962 carburetors list)  
1961 Vehicle Test (contents include reports, memos, test orders, and notes)  
Survey Engine Test (contents include receipts, experimental material progress reports, memos and correspondence, and invoices)  
Miscellaneous (contents include assorted engineering drawings, memos, notes, correspondence, parts lists, and engine assembly information)  
Buck Slip-1962 (also for 1961 models)  
4-Speed Transmission (contents include engineering drawing and notes)  
AutoLite (contents include memos, race reports 1961, and telegrams)  
Correspondence (1961)  
Project Order E&F (contents include project orders and memos, 1960-1)  
Piston Velocity (contents include charts, notes, progress reports, memos and correspondence)  
1963 Part List 406 427 427+  
Correspondence, 1960-1961 (in black binder)

**Box 9 (FE Period)**

Assorted engineering drawings  
8-V Kit "FE" (contents include memos and correspondence, engineering drawings, and parts information, 1963)  
8-V Drag Test (contents include memos and correspondence, notes, and Rough Draft-1963 Ford Drag Car Development Program)  
Assorted Test Reports and Mobilgas Economy Run Preparation Materials (contents include memos, reports, and correspondence, 1961-1962)  
Unlabeled folder (contents include receipts, experimental releases for procurement, memos and correspondence, 1961-1962)  
Correspondence, 1960-1961  
Miscellaneous (contents include memos and correspondence, 1963 Ford Drag Car Development Program, 406 Cu. In. High Performance Engine Assembly Report, and notes)

**Box 10 (FE Period)**

3D-2 (contents include build up request sheets, parts lists, and testing reports, 1963)  
3D-3 (contents include build up request sheets, parts lists, and testing reports, 1963)  
1962 6-V Part List (contents include engineering drawings, U.P.C. index, and parts lists)  
3D-5 (contents include build up requests sheets, parts lists, and testing reports, 1963)  
3D-4 (contents include build up requests sheets, parts lists, and testing reports, 1963)  
Distributor-Kit (contents include notes and engineering drawings)

1961-390 High Performance Engine parts list  
1961 4-V Part List (contents include one telegram regarding Daytona 500, 1962)  
1962 4-V Part List (contents include clearances and specifications, photographic prints, parts lists, memos and correspondence, charts, engineering reports, and 1962 Ford Galaxie High Performance Automobile Manufacturers Association Specifications)  
Peak-1961 (contents include receipt and Pikes Peak Work Outline)  
Inter-Co (contents include memos and notes)  
Miscellaneous (contents include photographs, engineering drawings, and memos)

**Box 11 (Y-Block)**

Assorted engineering drawings  
Test report, EBP 223 Cu. In. engine, 11 October 1957  
Miscellaneous (contents include 1959 Ford Car Engine Development Work Plan, 1959 R.P.O. Engine Item Program, 1959 332-2V ?-4V Engine Program, 1959-292 Engine Development Program, and memos)  
312 with Blown Dyno Test 1957 (contents include memos, 351 Spec. Eng. EX-575-1 parts list, parts change notices, charts, dynamometer tests, experimental procurement sheets, and notes)  
AMA Specifications, Ford 1959 Custom 300, Fairlane (contents also include one memo)  
1959 Ford Car Engine Development Work Plan (contents include work plan, notes, Production Vehicle Evaluation and Durability Program Procedure, notes, and 1959 332-2V-352-4 Engine Program)  
Assorted engineering drawings and memos  
1957 Supercharger Info (from Holbrook) (contents include McCulloch Supercharger Installation Instructions from 1956, memos, assorted engineering drawings, Regular Production Option Engineering Parts List 1956, and notes)  
Miscellaneous (contents include vehicle test reports, memos, notes, charts, and engineering drawings)  
Test Report for Part No. COAF-12127-K  
Miscellaneous (contents include test report for Ford 312 cu. in. engine, charts, other engine test reports 1957, and engineering drawings)  
Trip Report, 9XG#12, Zero Lash Rocker Arm High Ambient and Environmental Studies, 352 C.I.D. Engine, 2 June 1959  
1963 AMA Merc. (AMA report for 1963 Mercury Monterey and Marauder High Performance)  
195H Supercharger-Installation (contents include memos and correspondence)  
Vehicle Testing Report for 1957 Ford Custom Tudor, 16 May 1957  
Test Report, Wind Tunnel Icing and Hot Start Tests on 352 Cu. In. with Fabricated Aluminum Intake Manifold, 8 January 1960

**Box 12 (Y-Block)**

312-Argentina (contents include engineering drawings, notes, and receipts)  
292-312 (contents include engineering drawings)  
Envelope from Paxton Products, Inc.  
312 Engine (contents include engineering drawings, race report, notes, and memos)

**Box 13**

Unprocessed Materials, 1956-1975 (contents include memos, notes, correspondence, engineering drawings, calculations, charts, receipts, expense reports, and technical data)

**Box 14**

Unprocessed Materials, 1962-1982 (contents include notes, calculations, parts and analysis reports, engineering drawings, travel documents, and invoices)

**Box 15**

Unprocessed Materials, 1958-1987 (contents include engineering drawings, notes, calculations, engineering specifications, build lists, drafting orders, memos, correspondence, invoices, technical data, periodical and newspaper clippings, and expense reports)

**Box 16**

Unprocessed Materials, 1951-1970 (contents include engineering drawings, parts lists, product literature, stockholder information, annual reports, invoices, memos, technical data, dynamometer test data, notes and calculations)

**Box 17**

Unprocessed Materials, 1951-1969 (contents include engineering drawings, notes, calculations, charts and graphs, memos, dynamometer test data, correspondence, and testing reports)

**Box 18**

Unprocessed Materials, 1947-1988 (contents include engineering drawings, engineering textbook, technical data, correspondence, charts and graphs, patent information, federal emissions regulations, and 1974 calendar)

**Box 19**

Unprocessed Materials, 1955-1967 (contents include engineering drawings, parts lists, technical data, memos, Ford stock information, receipts, Ford annual report, correspondence, photographic prints, racing schedules, engineering reports, dynamometer instructions, and press releases)

**Box 20**

Unprocessed Materials, 1956-1975 (contents include memos, correspondence, notes, patent information, invoices, photographic prints, parts lists, technical data, emissions testing reports, organizational chart, magazine clippings and photocopies, product information, receipts, and expense reports)

**Box 21**

Unprocessed Materials, 1955-1970 (some writing in Spanish; contents include engineering drawings, notes, correspondence, product information, calculations, charts and graphs, memos, engine specifications, technical paper, and research reports)

**Box 22**

Unprocessed Materials, 1973 (contents include 1973 Engine Emission Calibration Components Charts)

**Box 23**

Unprocessed Materials, 1961-1969 (contents include engineering drawings, notes, calculations, and technical data)

**Box 24**

Unprocessed Materials, 1955-1968 (contents include engineering drawings, technical data, and notes)

**Box 25**

Unprocessed Materials, 1957-1973 (contents include engineering drawings, postcards, prototype build lists, correspondence, maps, product change requests, and vehicle sign-off sheets)

**Box 26**

Unprocessed Materials, 1963-1969 (contents include event programs, periodicals and publications, engineering drawings, notes, calculations, charts and graphs, product literature, correspondence, and technical data)

**Box 27**

Unprocessed Materials, 1962-1989 (contents include engineering drawings, memos, notes, technical data, product information, parts lists, charts and graphs, calculations, and copies of Ferrari manuals in Italian)

**Box 28**

Unprocessed Materials, 1959-1972 (contents include engineering drawings, memos and correspondence, product literature, technical data, notes, calculations, analysis reports, newspaper clippings, charts and graphs, invoices, newsletters, and service manuals)

**Box 29**

Unprocessed Materials, 1963-1974 (contents include technical data, calculations, engineering drawings, memos and correspondence, bill of material, parts lists, and product literature)

**Box 30**

Unprocessed Materials, 1962-1988 (contents include calculations, notes, technical data, engineering drawings, product literature, testing reports, memos and correspondence)

**Box 31**

Unprocessed Materials, 1968-1980 (contents include product literature, engineering drawings, memos and correspondence, receipts, record, 1984 calendar, technical writings, and notes)

**Box 32**

Unprocessed Materials, 1963-1988 (contents include reports, technical data, product literature, receipts, engineering drawings, expense reports, receipts, notes and calculations, and invoices)

**Box 33**

Unprocessed Materials, 1958-1969 (contents include photographs, annual reports, newspaper clippings, student study guide, and correspondence)

**Box 34**

Unprocessed Materials, 1970-1984 (contents include technical data, engineering drawings, invoices and receipts, newspaper clippings, automobile warranty information, reports, memos and correspondence, calculations and notes, expense reports, product literature, test data, charts and graphs)

**Box 35**

Unprocessed Materials, 1965-1981 (contents include periodicals, engineering drawings, technical data, ledger book, charts and graphs, automobile owner's manual and VIN plaque, product literature, and expense reports)

**Box 36**

Unprocessed Materials, 1952-1983 (contents include engineering drawings, Ford Yacht Club information, annual reports, telegrams, calendars, product literature, calculations, race reports, periodicals, memos and correspondence, and bills of materials)

**Box 37**

Unprocessed Materials, 1953-1990 (contents include charts and graphs, metal processing college course materials, periodicals, product literature, engineering drawings, photographic prints, and parts lists)

**Box 38**

Unprocessed Materials, 1962-1984 (contents include calculations, technical data, race information, charts and graphs, engineering drawings, periodicals, test reports, and expense reports)

**Box 39**

Unprocessed Materials, 1947-1973 (contents include engineering drawings, newsletters, memos, reports, technical data, Model T instruction book, Ford service manual, and drafting tools)

**Box 40**

Unprocessed Materials, 1959-1982 (contents include product literature, reprint of the Declaration of Independence, charts and graphs, periodicals, process sheets, memos, bills of materials, engineering drawings, notes and calculations, and engineer log books)

**Box 41**

Unprocessed Materials, 1970-1990 (contents include technical data, notes and calculations, charts and graphs, engineering drawings, product literature, photographic prints, periodicals, and an engineer's log book)

**Box 42**

Unprocessed Materials, 1959-1977 (contents include engineering drawings, notes, periodicals, photographic prints, invoices, technical data, correspondence, invoices and receipts, and bills of material)

**Box 43**

Unprocessed Materials, 1959-1983 (contents include technical reports, engineering drawings, product literature, correspondence, calculations, charts, and graphs)

**Box 44**

Unprocessed Materials, 1967-1981 (contents include engineering drawings, expense reports, charts and graphs, periodicals, product literature, and a calendar)

**Box 45**

Unprocessed Materials, 1937-1969 (contents include engineering drawings, legal documents [Berkeij v. Ford], air travel documents, patent information, technical data, correspondence, product literature, and promotional materials)

**Box 46**

Audio-Visual Materials

VHS Cassettes (2 cassettes labeled "Grandpa and Uncle Jim"; 1 cassette labeled "Interview with D.A. Sullivan on Port Huron Boat Trip"; 1 cassette labeled "Sonenson Interview")

Audiocassettes (1 cassette labeled "Dad"; 1 cassette labeled "DAS 4-26-88")

**Box 47**

Unprocessed Materials, undated-1976 (original box labeled "Shelby-Indy;" contents include graphs)

**Box 48**

Unprocessed Materials, undated-1976 (contents include engineering drawings, graphs, and a 5/8 inch wrench)

**Box 49**

Unprocessed Materials, 1931-1993 (contents include engineering drawings and photocopies of magazine articles)

**Box 50**

Original Inventory (contents include inventory created by the donor, correspondence regarding movement of the collection to the museum, and correspondence with Carroll Shelby regarding Don Sullivan)